

Einsatzempfehlung

| Material | Stahl N/mm ² | | Rostfreie Stähle | | Guss | | NE-Metalle | | | Superleg. | | Stahl gehärtet | | | |
|----------------------------|-------------------------|------|------------------|----------------|------|-------|------------|-----|-------------|-----------|--------|----------------|----------|-----------|-----------|
| Zugfestigkeit | <500 | <800 | <1200 (<HRC38) | <1600 (<HRC48) | <800 | <1200 | GG | GGG | Al Knetleg. | Al Si<10% | Cu, Ms | Ti/Ni/Co <900 | 900-1500 | HRC 48-57 | HRC 58-63 |
| 40 00 865 396 - Vc (m/min) | 30 | | 28 | | | | | | 35 | | | | | | |
| Kühlung | Emulsion | | Emulsion | | | | | | Emulsion | | | Emulsion | | | |